

'400' Replacement Motor

Attach belt guard to motor using four(4) motor bolts. Do not operate without belt guard in place.

Mount motor and air switch box to motor mount assembly using hardware provided. Center motor over center of drum before tightening. Slide belt guard over pulley and lift up on motor mount to snug belt. Tighten thumb screws on side of frame to lock motor in place. Assembly. Replace belt guard cover.