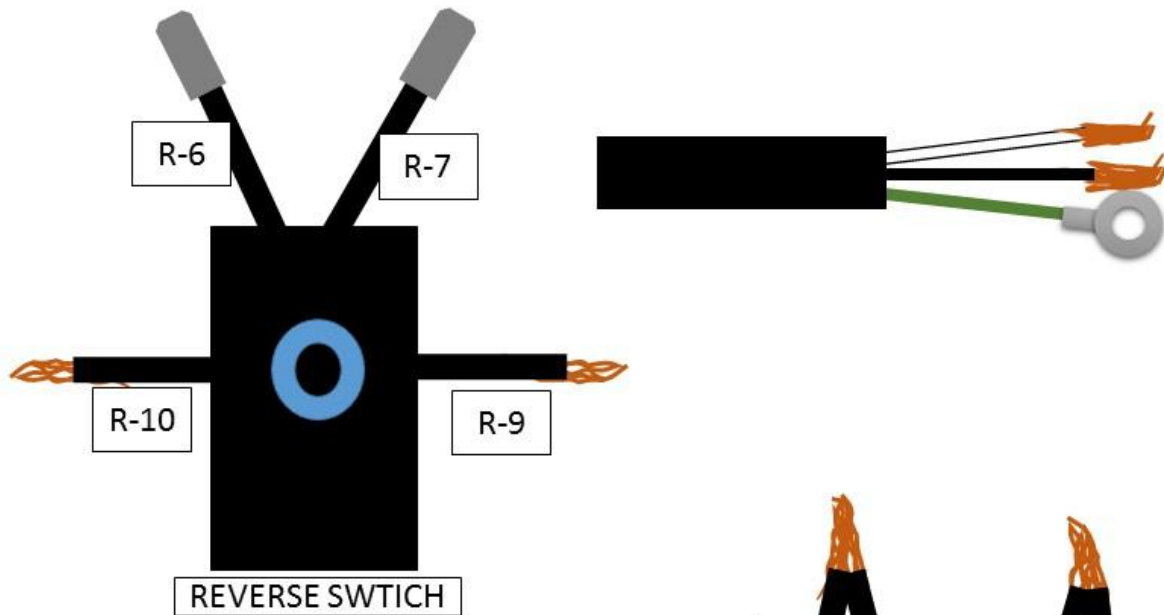


## '400' Motor Wiring



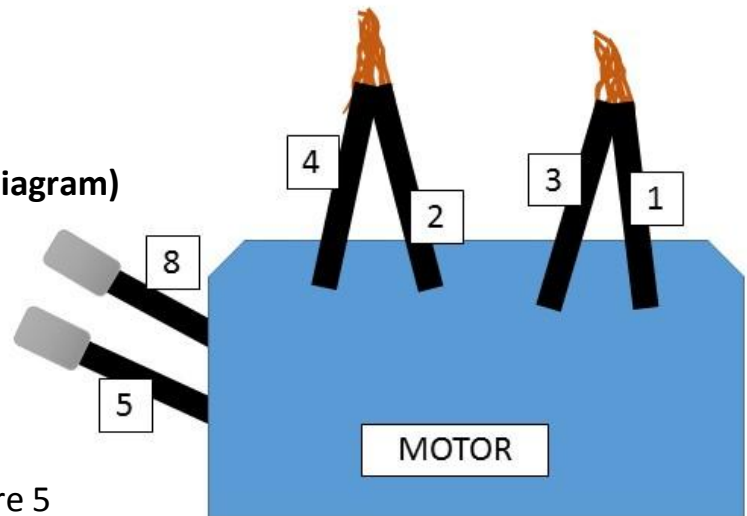
**Twist to join the following wires (see diagram)**

Motor Wires 4 and 2

Motor Wires 1 and 3

Black Cord Wire and R-10

White Cord Wire and R-9



Insert R-6 male connector into motor wire 5

Insert R-7 male connector into motor wire 8

Cover both joints securely with electrical tape.

Using wire nuts, join the following: Motor Wires 4 and 2 with white cord wire and R-10

Motor Wires 5 and 8 with black cord wire and R-9

Make sure green cord wire is attached to green ground screw on motor.