

## '400' Crank-Arm Installation

Adjust arm to fit your machine BEFORE installing cable through arm.

Place complete arm assembly on frame & tighten down with thumb screw securely. Push arm all the way back to the drum and tighten collars while holding arm back against drum hub. Check for 360 degree swing of arm without binding or rubbing. It may be necessary to move one or both collars to achieve free motion. When arm swing freely, cut off excess tubing with hacksaw so as flush with front collar.

The "Cup" on crank-arm which slips over drum hub should be kept well greased. The bearing housing on arm should be kept well oiled.